**Serger Stitches Cheat Sheet**

Which stitches to use where? By SergerPepper.com

### 4 Thread Overlock
- Threads: 4
- Needles: Both
- Stitch length: 2.5
- Cutting width: 3.5
- Stitch finger: A
- 2-thread convertor: No

### 3 Thread Overlock
- Threads: 3
- Needles: Left
- Stitch length: 2.5 - 3.5
- Cutting width: 6
- Stitch finger: A
- 2-thread convertor: No

### Flatlock Left
- Threads: 3
- Needles: Left
- Stitch length: 3 - 5
- Cutting width: 6
- Stitch finger: A
- 2-thread convertor: No

Weaker than 4 threads, ideal for finishing seam allowances and/or blind hems.

Tensions:
- Left needle: 4
- Right needle: 4
- Upper looper: 4
- Lower looper: 4

Can be used for seams or decorative seams. Best results with non-raveling fabrics (i.e., knits).

After stitching it you need to pull the fabric flat.
Can be used for seams or decorative seams. Best results with non-raveling fabrics (i.e. knits). After stitching it you need to pull the fabric flat.

Flatlock Right

 Threads.................... 3
 Needles.................... Right
 Stitch length.............. 3 - 5
 Cutting width.............. 6
 Stitch finger............... A
 2-thread converter... No

Tensions
Left needle --
Right needle 0
Upper looper 4
Lower looper 7

Here are the Flatlock seams opened on the left, Flatlock made using left needle

Get better results leaving some more room over the fabric than I did, for wider looping over the edge.
It will lay flatter when you "open" the fabric’s layers.

on the right, Flatlock made using right needle

Narrow Hem 3 Threads

 Threads.................... 3
 Needles.................... Right
 Stitch length.............. 2 - 2.5
 Cutting width.............. 4
 Stitch finger............... B/none
 2-thread converter... No

Tensions
Left needle --
Right needle 4
Upper looper 4
Lower looper 0

Great for hemming anything, perfect on lightweight fabrics... without the hassle of a two fold narrow hem!

Rolled Hem

 Threads.................... 3
 Needles.................... Right
 Stitch length.............. 4 - 6
 Cutting width.............. B/none
 Stitch finger............... 2-thread converter... No

Tensions
Left needle --
Right needle 4
Upper looper 4
Lower looper 4

Perfect for edging napkins or sheers and for pintucking right in the middle of the project (disengage the blade!);

-> the narrower the overedge width, the more rolled the edge!

Picot Hem

 Lovely for hemming chiffon, for a more stable stitch choose your left needle ;)

SergerPepper.com
Super Stretch

Tensions

- Left needle: 4
- Right needle: 4
- Upper looper: --
- Lower looper: 0

Threads: 3
Needles: Both
Stitch length: 2.5 - 3.5
Cutting width: 3.5
Stitch finger: 6
2-thread converter: Yes

If you thread the looper with wooly nylon, it's perfect for assembling swimsuits, leotards...

2 Thread Overlock

Tensions

- Left needle: 4
- Right needle: --
- Upper looper: --
- Lower looper: 0

Threads: 2
Needles: Left
Stitch length: 2.5 - 3.5
Cutting width: 6
Stitch finger: Wide-A
2-thread converter: Yes

Another option:
- Left needle 0, Lower looper 4

Narrow Hem 2 Threads

Tensions

- Left needle: --
- Right needle: 5
- Upper looper: --
- Lower looper: 1

Threads: 2
Needles: Right
Stitch length: 1 - 2
Cutting width: 4 - 6
Stitch finger: B/none
2-thread converter: Yes

Great for edging almost anything, if used on knits (differential set on the lowest number) makes a nice lettuce edge.